

Improperly tensioned belts cause slippage, squealing, heat build-up and premature failure. Dayco engineers recommend careful belt tensioning. After a new belt has been installed, run engine for 3 to 5 minutes to seat belt. After seating belt, reset tension to amount recommended in the RETENSION AMOUNT column of the Belt Tension Table shown below.

Example: Tension to 35 pounds per rib and run in for 3 to 5 minutes. The end tension should equal 30 pounds per rib. For a 4 rib belt the end total should equal 120 lbs.

**DAYCO® RECOMMENDED TENSIONING LEVELS**  
**NIVEAUX DE TENSIONNEMENT RECOMMANDÉS PAR DAYCO**  
**RECOMENDACIONES DE DAYCO SOBRE LOS NIVELES DE TENSION**  
**Poly Rib® Belts/Courroies Poly Rib/Bandas Poly Rib**

BELT SIZE DIMENSIONS DE COURROIE REFERENCIA DE BANDAS		NEW BELT INSTALLATION TENSION TENSION À L'INSTALLATION D'UNE COURROIE NEUVE TENSION DE INSTALACION DE UNA NUEVA BANDA EN LIBRAS		RETENSION AMOUNT (After 3-5 minutes Run-In) NIVEAU DE RETENSIONNEMENT (après 3 à 5 minutes de rodage) RETENSIONAMIENTO DESPUES DE 3 A 5 MINUTO DE ANDAMIENTO EN LIBRAS	
IN/po	MM/mm	Lbs	KG	Lbs	KG
3K	3PK	105	(47 kg)	90	(40 kg)
4K	4PK	140	(63 kg)	120	(54 kg)
5K	5PK	175	(79 kg)	150	(68 kg)
6K	6PK	210	(95 kg)	180	(81 kg)
7K	7PK	245	(111 kg)	210	(95 kg)
8K	8PK	280	(127 kg)	240	(108 kg)
9K	9PK	315	(142 kg)	270	(122 kg)
10K	10PK	350	(158 kg)	300	(136 kg)
11K	11PK	385	(174 kg)	330	(149 kg)
12K	12PK	420	(190 kg)	360	(163 kg)